

CLEOPADRA
PROGRAMME
700 and 850 series

The internationally famous Cleopatra Programme. Presenting the 700 and 850 Series.

Six fabulous models to choose from with a price to suit every pocket and a model for every requirement. You can go cruising in a quiet river or estuary or really go to sea with confidence in the well-designed. tough, seaworthy hulls. Safety, good design and luxury are the keynotes of the Cleopatra Programme. For simplicity of design, production continuity and economy, 700 and 850 Series are based on two firstclass hull designs, a 23 ft for the 700 and a 28 ft hull for the 850 Range. There is a twofold advantage in using one standard hull for each of the series. First, production efficiency and economy results in cost savings. These are reflected in the competitive

prices of the Cleopatra Programme. Second and most important, two standard hulls are constantly undergoing tests with three different interiors and superstructures. With Essex Yacht Builders' policy of continuous improvement the buyer is always assured of the latest innovations in safety, good design and new materials.

A host of improvements are included in the current 700 and 850 Range of powerboats. With an even shorter extras list than ever before. New cockpit layouts with improved draining, bigger bilge pumps. improved fittings and more stainless steel to cut maintenance to the minimum with the accent on

easy-clean laminate surfaces.

Sparkling white gelcoat on precision laid-up GRP specially designed new window frame units for greater strength and watertight qualities. Colourkeyed flash panels with matching flash lines, boot top, cockpit upholstery and trim. For greater hull protection new improved rubber rubbing strake.

Turn these pages and see just what you've been missing!

Essex Yacht Builders Ltd.

Wallasea Island, Nr. Rochford, Essex, England Telephone Canewdon 531/5 (STD) 03-706 531/5

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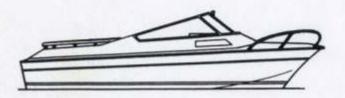
Front Cover: 700 Super Weekender at Speed

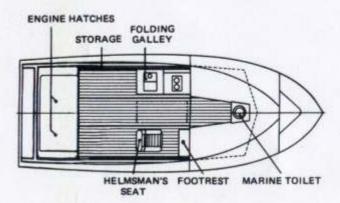
Back Cover: Wallasea Island, Essex, home of Cleopatra

Left: Sandstone relief of Cleopatra VII Right: 850 International at Speed



700 SUPER WEEKENDER





A design for excitement, a sleek and beautiful powerboat built just for your pleasure. Styled by Swedish marine designer Pelle Petterson.

Settle down in the deep upholstered helmsman seat, leave the weekend traffic behind and 'take off' in your Super Weekender, Silky smooth Morse controls, a leather-covered Sports steering wheel and luxury instrument panel. A brand-new moulded cockpit to stroll or lounge in and bigger than ever stern seat.

Open up the throttles, leave your week's cares behind and feel the response of that positive steering. Glance over your shoulder at the creamy wake astern, as you lift on the plane and feel the thrill of getting away. No need for you to look for an hotel at the day's end, because the Super Weekender has two full-sized berths in that roomy forecabin, together with a full-sized sea toilet.

With the canopy erected, on a warm summer night, there is the thrill of camp-style cooking on a miniature gas stove but with the luxury of washing up in the fitted stainless steel sink unit.

Just think of those sunny carefree days with a more luxurious than ever 700 Super Weekender.

Specification

Overall length 693-4 cm (22' 9") Beam 259 cm (8' 6")

Draft 83-8 cm (2' 9")

Overall height 213.4 cm (7') with hood 248-

Weight 1.852 kg-1.966 kg (4.090 6-4.340 lb) Fuel capacity approx. 209 litres (45 gal.)

Speeds up to 56 KMPH (25 MPH) according to engine installations.

The Super Weekender is all GRP moulded, with a specially constructed striened, high-speed hull,

Standard Equipment

Two upholstered by this in forecabin. Sea toilet in forecabin.

Stern sunsearfully upholstered. Upholstered nelmsman and navigator's seats.

Stainless steel sink and portable gas stove.

Safety tyled step-aboard pulpit. Rubber rubbing strake round hull.

W-round cockpit grab rail.

Escape hatch in foredeck.

Stem head fitting, mooring bollards and cleats.

Full navigation lights. Fluorescent cabin lighting.

Engine room extractor fan, spark protected.

Electric bilge pump.

Teleflex Morse steering and Morse engine controls. Antifouling treatment to hull.

Engines

A comprehensive range of Volvo Penta, high-performance engines-115/100, 130/270, 170/270 and AQd21/270 Volvo Penta diesel.

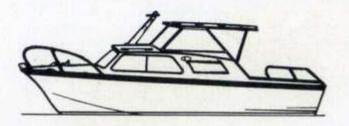
Top right: 700 Super Weekender Bottom right: View of Cockpit Far right: 700 Super Weekender at Speed

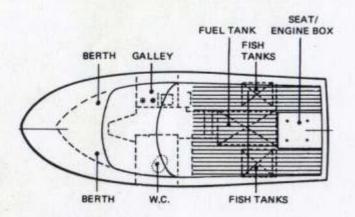






700 SPORTS FISHERMAN





Built for your practical pleasure, and designed for performance, rough weather handling and stability. A huge self-draining cockpit with removable, flushfitting fish boxes, well-raked veed safety glass windscreen with special new window frames for added strength and reliability, and a weatherwise streamlined hardtop to protect helmsman and crew.

A well-positioned, deep upholstered helmsman seat, big chromed steering wheel and positive Teleflex Morse steering. Single lever Morse engine controls, easy-to-reach instruments on moulded console with colour-matched upholstered side panels. A stainless steel taffrail, design matched to the step-aboard pulpit, completes the cockpit layout.

Cabin access is by double doors headed by a perspex hatch. The GRP moulded interior has two deep upholstered full-sized berths, a compact galley unit with stainless steel sink and two-burner cooker and grill. An attractive toilet compartment is fitted with a hand basin, vanity unit and full-sized sea toilet. Sliding windows and forward escape hatch give ample ventilation to the interior of this exciting Sports Cruiser.

Specification

Overall length 693-4 cm (22' 9") Beam 259 cm (8' 6") Draft 83-8 cm (2' 9") Fuel capacity approx. 209 litres (46 gal.) Water capacity approx. 90 litres (20 gal.) Approx. range 25 hrs Diesel 402-482 km (250-300 miles) Petrol 240 km (150 miles) Weight from 1,859 kg (4,100 lb) Overall height 25.9 cm (8' 6")

Speeds up to 48 KMPH (30 MPH) according to engine installation.

Standard Equipment

Two upholstered berths in fully carpeted forecabin Separate toilet compartment, with hand J mirror and freshwater pump.

Fully upholstered stern seat.

Side-fixing helmsman seat, fully upholstere Stainless steel sink with freshwater and storage compartment below.

Two-burner cooker and grill.

Safety-styled step-aboard pulpit and cockpit stern

All-round rubber rubbing and Safety escape hatch in foredeck.
Stemhead fitting and bredeck fairleads.
Centre mooring bolland on foredeck.
Stern quarter mooring bollands.
Jackstaff and rocket.
Removable most with waterproof socket.
Full navigation lights.
Hawse pipe anchor chocks, anchor chain and warps.

Self-draining cockpit. Fish storage tanks.

ksing cabin windows.

Calor gas compartment piping and regulator.

Electric bilge pump. Electric horn, fuel gauge.

Fluorescent cabin lighting.

Morse engine controls, Teleflex/Morse steering.

Heavy-duty 12v battery. Antifoul treatment to hull.

Engines

A comprehensive range of Volvo Penta, high-performance engines-115/100, 130/270, 170/270, AQd21/270 Volvo Penta diesel.

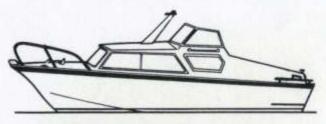
Top right and Centre: Cockpit Detail Bottom right: 700 Sports Fisherman Far right: Fisherman at Speed

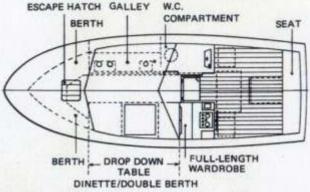






700 FAMILY CRUISER





What can you expect from a 23 ft power cruiser? Step aboard the 700 Family Cruiser and have a pleasant surprise.

Fantastic comfort and careful design is packed into this beautifully styled craft.

Below deck, a luxury four-seat, upholstered dinette, with a laminate-faced dining-table, converting to a full-sized double berth. Forward, two foam upholstered single berths.

An attractive laminate-faced easy-clean galley unit is fitted to starboard. With stainless steel sink, twoburner cooker and ample stowage space behind sliding door units.

A luxury toilet compartment with full-sized sea toilet and hand basin vanity unit with mirror. A practical touch of luxury is added by the full-length wardrobe to port and moulded stowage bins throughout this light and spacious interior.

A family-sized self-draining cockpit with deep padded helmsman's seat is complemented by the cushioned stern bench and matching trim panels.

Specification

Overall length 693.4 cm (22' 9") Beam 259 cm (8' 6") Draft 83-8 cm (2' 9")

Fuel capacity approx. 209 litres (46 gal.) Water capacity approx. 90 litres (20 gal.) Approx. range 240 km (150 miles) Weight from 2,041 kg (4,500 lb) Overall height 243 cm (8' 0") Speeds up to 48 KMPH (35 MPH) according to engine installation.

Standard Equipment

Four berths.

Separate toilet compartment with wash basin, vanity unit, mirror and freshwater pump.

Fully upholstered forward berths, four-seater dinette with large table, carpeted throughout.

Full-length wardrobe with coat hooks.

Luxury Wrighton galley unit with stainless steel sink, freshwater pump, two-burner cooker with grill and storage compartments below.

Sliding cabin windows.

Safety escape hatch in foredeck.

Safety-styled step-aboard pulpit and att

Self-draining cockpit.

Fully uphalstered side-fixing helmansh's seat.

Full navigation lights.

Hawse pipe, anchor chocks, anchor chain and warp.

Rubber rubbing strake.

Stemhead fitting and centre foredeck mooring bollard.

Stern quarter moories ballards.

Foredeck fairleads

Jackstaff and social.
Removable most with waterproof socket.
Calor gas fox regulator and piping.
Morse Telefiex steering and Morse engine controls. Fluore cent interior lights with copper angled ready lamps.

deatric bilge pump.

Vetric horn.

Engine room extractor fan, spark proofed.

Fuel gauge.

Heavy-duty 12v battery.

Antifouling treatment to hull.

Engines

A comprehensive range of Volvo Penta, high-performance engines 115/100, 130/270, 170/270 and AQd21/270 Volvo Penta diesel.

Top right: Cockpit

Centre right: Saloon and Dinette

Bottom right: Toilet Compartment—Forward

Bunks and Galley

Far right: 700 Family Cruiser at Speed Over page: 700 Family Cruiser





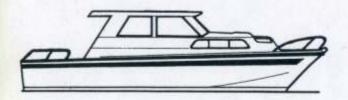


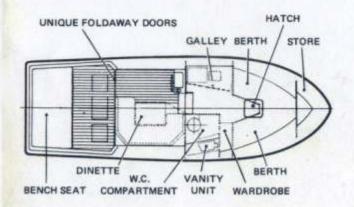






850 FAMILY CRUISER





A success story in every respect. One of the most sought after 28 ft power cruisers ever produced. The accent is on spacious design, safety, tough construction, sea worthiness and good handling qualities.

It's a boat for all seasons scorning the worst of the weather, behind warm cabin doors or welcome the sun from a foredeck sun seat and open could be a commanding control position with panoramic view, responsive steering. More ingine controls and a luxury instrument panel

A spacious L-shaped dinette in the Wheelhouse/saloon with portable table which can also be mounted in the cockpit in from M a deep upholstered sunseat for those workeful good days. A single bunk, above the dine to ettee which converts to a big double berth and we full-length berths in the forecabin.

Amidships, a laminate laced, styled galley unit, with stainless steel sink, wo-burner cooker and grill and stacks of storage space with sliding polyester-faced doors.

To starboard auxury sea toilet compartment with full-width variety unit and hand basin.

On declastainless steel step-aboard pulpit with design-matched aft rail and more stainless steel fittings for strength and easy care. A useful foredeck support with foam cushions and new improved bockpit with deeper, safer, self draining.

Add a wide range of performance plus inboard outdrive power units and you have speeds from seven to twenty knots, to take you away from those weekend cares.

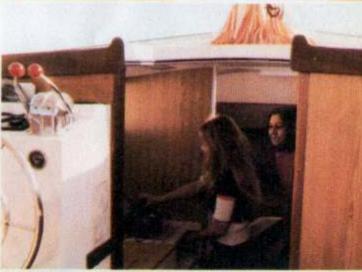
Specification

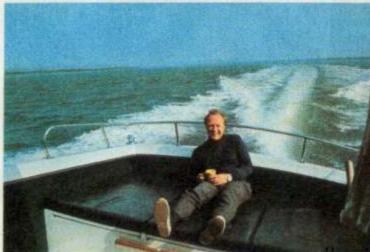
Overall length 848 cm (27' 10") Beam 285 cm (9' 4") Draft 78 cm (2' 7")

continued

Top right: Saloon Centre right: Galley Bottom right: Stern seat









Fuel capacity approx. 209 litres or 418 litres (46 or 92 gal.)

Water capacity approx. 209 litres (46 gals)

Approx. range 240/402 km (150/200 miles). Dependent on power installation.

Approx. weight 3,175 kg (7,000 lb). Dependent upon specification.

Overall height 269 cm (8' 10")

Standard Equipment

Five berths.

Spearate toilet compartment with wash basin, vanity unit, mirror and freshwater pump.

Wrighton luxury galley unit with stainless steel sink, freshwater pump.

Two-burner cooker with grill, and sliding doors.

Pedestal table, fitted carpet and full-length wardrobe with luxury Marley door partition to forecabin.

'L'-shaped dinette with double berth and single folding berth in saloon.

Storage below and side lockers.

Foredeck sunseat and aft cockpit seat, deep upholstered.

Sliding cabin windows throughout.

Fluorescent cabin lights and copper angled readinglamps.

Full navigation lights, removable mast with waterproof socket.

Self-draining cockpit.

Hawse pipe, anchor chocks, anchor, chain and warp. Safety-styled step-aboard pulpit and aft rail.

Rubber rubbing strake.

Foredeck fairleads.

Stern guarter mooring bollards.

Jackstaff and socket.

Engine room extractor fan, spark proofed.

Calor gas regulator and piping in vented compartment.

Large electric bilge pumps.

Electric horn.

Windscreen wiper on port side.

Heavy-duty 12v battery.

Teleflex/Morse steering, Morse engine controls.

Fuel gauge.

Antifoul treatment to hull.

Engines

A comprehensive range of Volvo Penta, high-performance engines 115/100, 130/270, 170/270 and AQd21/270, AQd32/270 Volvo Penta diesel.

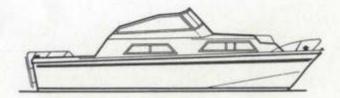
Left: 850 Family Cruiser
Top right: Saloon—Dinette and forward cabin
Bottom right: Helm position







850 INTERNATIONAL



When we decided to build the 'International' we had just one aim in mind, and that was to achieve perfection'.

From the very start—as a member of the successful Cleopatra Range-she had an illustrious name to uphold. We wanted to go one better and by top original styling, make someting extra special in the world of family cruisers.

We gathered together past customer requests and specifications, studied them intently and added our own thoughts. Then, when we were confident that every area had been explored, we set to work on the design itself.

In all it took us a year to complete-but the end result was well worth it.

The 850 International is a boat of sheer delightincorporating more features than you'd expect from just one craft. The essence of quality and precision . . . representing craftsmanship at its very best.

From stem to spacious stern, in manoeuvrability, stability and construction she's designed to meet the highest standards of safety.

In the roughest seas she can be relied upon to handle well.

The sleek 'flying bridge', ample cockpit and large luxury interior make for a craft of breeding and flair. Designed for family pleasure and packed with seagoing potential.

Here is a craft of family appeal. The saloon with a luxurious double berth dinette to starboard, to port a single settee berth with laminate-faced unit and builtin refrigerator. Amidships, a beautifully equipped galley unit with stainless steel sink, two-burner cooker with grill and sliding door storage units above and below.

On the starboard side a well-designed full-sized sea toilet compartment with luxury vanity unit and hand basin.

In the forward cabin two full-length upholstered single berths with a folding Marley cabin door.

A step-aboard stainless steel pulpit, stainless steel luxury aft rail with built-in stern bathing-ladder and stainless steel flying bridge rail, ladder and fittings complete the picture.

Specification

Overall length 848 cm (27' 10")

Beam 285 cm (9' 4") Draft 78 cm (2' 7")

Fuel capacity approx. 209 litres or 418 litres (46 gal. or 92 gal.)

Water capacity approx. 209 litres (46 gal.) Approx. range 240/402 km (150/200 miles) Dependent on power installation.

Approx. weight 3,175 kg (7,000 lb). Dependent upo specification.

Overall height 269 cm (8' 10")

Standard Equipment

Two-berth dinette with single began sliding window units.

Two single berths in forecability with luxury Marley door.

Fitted upholstery.

Fitted carpet throughout.

Independent cabin lighting with copper readinglights.

Full-length wardrabe

Built-in refrigerated Wrighton lambaled faced galley unit with sliding doors.

Stainless New sink. Two-barner cooker with grill.

Seavoilet and vanity unit with wash basin, mirror and synwater pump, in separate compartment.

Sparkproofed engine extractor fan.

Calor gas regulator and piping in vented compart-

Heavy-duty 12v battery(s).

Electric bilge pumps (2 large).

Electric horn, electric windscreen wiper.

Safety-styled step-aboard pulpit with stainless steel aft rail and extending bathing-ladder.

Stemhead fitting, mooring bollards, and foredeck fairleads.

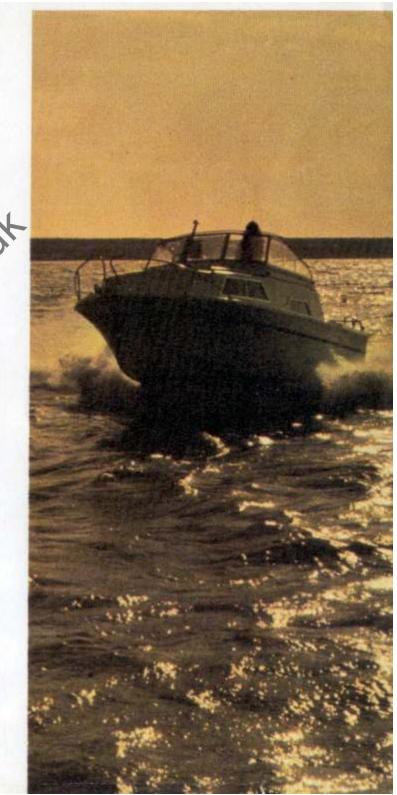
Rubber rubbing strake.

Anchor chain and warp, hawse pipe and anchor chocks.

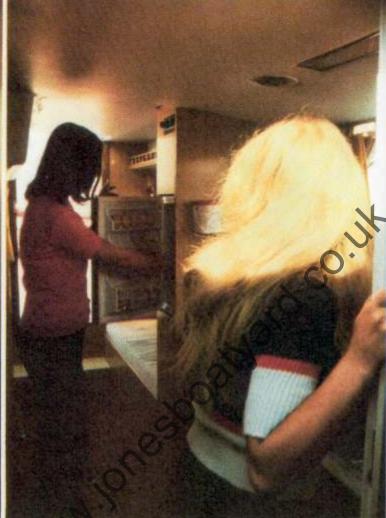
Jackstaff and socket.

Upholstered sunseat.

Morse Teleflex steering and Morse engine controls.









Fuel gauge.

Full navigation lights, removable mast with water-proof socket.

Antifouling treatment to hull.

Engines

A comprehensive range of Volvo Penta, high-performance engines 115/100, 130/270, 170/270 and AQd21/270, AQd32/270 Volvo Penta diesel.

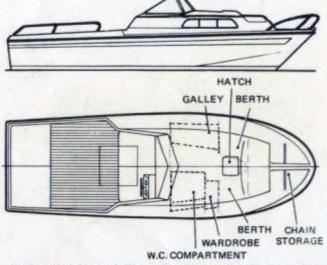
Page 3: 850 International Left: 850 International Above left: Galley

Above centre: Refrigerator
Above right: Toilet compartment with vanity unit
Bottom right: Flying Bridge
Far right: Cockpit with stern seat





850 SPORTSRIDER



A thoroughbred from a good stable. Purr gently through the moorings to the end of that eight-knot limit, open up the twin throttles and unleash power. In a very few seconds you can be travelling at 35 knots and having the thrill of a lifetime.

We do sell single diesel engine versions to cruise you delightfully at seven or eight knots, along river or canal, but this is the boat to spoil yourself with. Fit two really powerful petrol inboard outdrive engines and go places. It won't cost you a fortune, but we can promise you'll feel like a millionaire behind the wheel of this impressive power cruiser.

Just stand back and look at the 850 Sportsrider, a rakish silhouette and sleek lines, a huge cockpit and a deep upholstered stern sunseat. Easy-to-handle throttle controls and a 'big ship' chrome steering wheel. An upholstered helmsman seat facing the moulded instrument console. All GRP, of course, like the rest of the craft. Easy to clean, trouble-free and no maintenance apart from the occasional polish.

On deck stainless steel pulpit, deck fittings and aft rail. Fully upholstered aft seat, colour-keyed trim panels and forward sunseat with deep foam cushions.

Below deck a luxury galley unit with stainless steel sink, two-burner cooker and grill and sliding door storage units above and below. A separate sea toilet compartment with a beautifully designed vanity unit, and wash basin. Two fully upholstered single settee berths with a Marley folding cabin door. The whole, fully carpeted and colour matched throughout.

Specification

Overall length 848 cm (27' 10") Beam 285 cm (9' 4")

Draft 78 cm (2, 7")

Fuel capacity approx. 209 litres or 418 litres (46 or

Water capacity approx. 209 litres (46 gal.)

Approx. range 240/402 km (150/200 miles).

Dependent on power installation.

Approx. weight 3,175 kg (7,000 lb). Dependent upon specification.

Overall height 269 cm (8' 10")

Standard Equipment

Two single berths in forecabin with fitted upholstery Independent cabin lights with copperreading-lamps, Fitted carpet and luxury Marley door.

Sea toilet, vanity unit, wash basin with freehwater pump and mirror in separate compartme

Full-length wardrobe.

Wrighton laminated faced galley unit with sliding doors.

Stainless steel sink.

Two-burner cooker with grill

Freshwater pump.

Safety-styled step-aboard puleit and aft rail. Stemhead fitting and forestock mooring bollard.

Stern quarter bollards

Rubber rubbing strates
Upholstered fore the sunseat.
Sliding window units.

Self-draining cockpit and deep aft sunseat. Electric biles numps (2 large).

Electric holy and electric windscreen wiper.

Heavy July 12v battery(s). Cato as regulator and piping.

Melex/Morse steering and Morse engine controls.

ull navigation lights, removable mast and waterproof socket.

Jackstaff and socket.

Antifouling treatment to hull.

Anchor, chain and warp, hawse pipe and anchor chocks.

Engines

A comprehensive range of Volvo Penta, high-performance engines 115/100, 130/270, 170/270 and AQd21/270, AQd32/270 Volvo Penta diesel.

Right and far right: 850 Sportsrider at Speed Bottom right: Cockpit and companion way

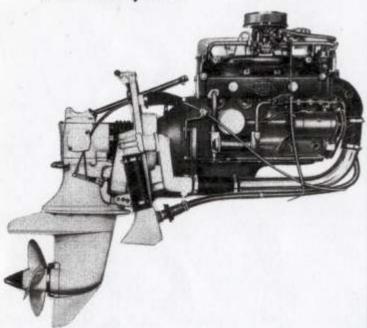






ENGINES

AQ 115A/100



DATA

Type of operation Four-stroke carburettor engine with overhead

valves AQ 115A/100 Type designation Max. output (SAE) 115 h.p. Max. operating speed, r.p.m. 5100 Number of cylinders 4 in line Capacity, litres(cu.in.) 1.979(121) Bore/stroke, mm(in.) 88.9/80(3.50/3.15) Compression ratio 9.5:1 Outboard drive, type designation/ratio 100/1.66:1

210(460)

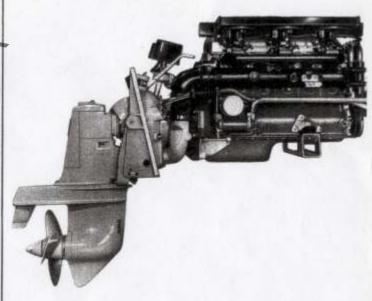
Total weight, kg(lb.), approx

AQ 130/270 D



pe of operation Four-stroke carburettor engine with overhead valves Type designation AQ 130C/270D Max. output (SAE) 130 h.p. Max. operating speed, r.p.m. 5100 Number of cylinders 4 in line Capacity, litres(cu.in.) 1.986(121) Bore/stroke, mm(in.) 88.9/80(3.50/3.15) Compression ratio* 9.5:1 Outboard drive, type designation/ratio 270D/2.15:1 Total weight, kg(lb.), approx 230(510)

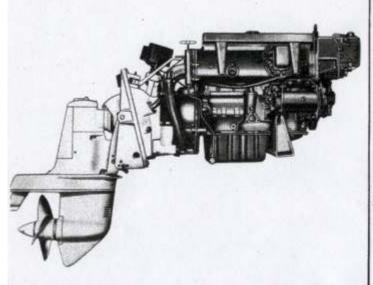
AQ 170/270 C



DATA

Type of operation Four-stroke carburettor engine with overhead valves AQ 170A/270C Type designation 170 h.p. Max. output (SAE) 5000 Max. operating speed, r.p.m. 6 in line Number of cylinders Capacity, litres(cu.in.) 2.979(182) Bore/stroke, mm(in.) 88.9/80(3.50/3.15) Compression ratio 9.5:1 Outboard drive, type designation/ratio 270C/1,89:1 280(615) Total weight, kg(lb.), approx

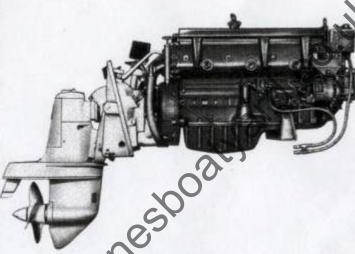
AQD 21/270 D



DATA

Type of operation Four-stroke Diesel engine with swirl chambers AQ D21A/270D Type designation Max. output, pleasure bosts (SAE) 75 h.p.* Max. operating speed, r.p.m. 4500 Number of cylinders 4 in line Capacity c.c.(cu.in.) 2112(129) Bore/stroke, mm(in.) 90/83(3.54/3.27) Overhead Outboard drive, type designation/ratio 270D/2.15:1 Total weight, kg(lb.), approx 300(660) * Max. output only permitted for short periods of Cruising speed is 200 r.p.m. lower than maximum engine speed.

AQD 32/270 D



Four-stroke Diesel engine with swirl chambers AQ D32A/270D ype designation Max. output, pleasure boats (SAE) 106 h.p.* Max. operating speed, r.p.m. 4000 Number of cylinders 6 in line Capacity, litres(cu.in.) 3.17(193) Bore/stroke, mm(in.) 90/83(3.54/3.27) Overhead Outboard drive, type designation/ratio 270D/2.15:1 Total weight, kg(lb.), approx Max, output only permitted for short periods of Cruising speed is 200 r.p.m. lower than maximum

engine speed.

VOLVO Single installations • Twin installations ••

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	AQ 115/100		AQ 130/270		AQ 170/270	
700 Weekender		00	•	••		••
700 Sports Fisherman		00	•	••		
700 Family Cruiser		••	•	••	•	
850 Fast Family Cruiser	•	••	•	••		
850 Sportsrider	•	••		••		••
850 International				••		••

Diesel

AQ D21/270 AQ D32/270					
700 Weekender	•	00			
700 Sports Fisherman	•				
700 Family Cruiser	•				
850 Fast Family Cruiser	•	00	00		
850 Sportsrider	•	••			
850 International		••	••		

Years of research have developed a programme of hard-thought-out and well-designed craft constructed by top craftsmen using the finest materials and the newest techniques. This programme must be matched by the finest available power units. Built by the leaders in their field . . .



